

Closure Application Guide

Food & Beverage Closures

	Description and Code 28 mm 1881 PCO Grip B0207	Torque (Newton meters) Application Torque: 1.4 - 1.5 Nm Removal Torque: 0.8 - 1.6 Nm
	Description and Code 38 mm CM PET B0300	Torque (Newton meters) Application Torque: 1.2 - 1.5 Nm Removal Torque: 0.2 - 0.8 Nm
	Description and Code 38 mm C3 Dairy B0433	Torque (Newton meters) Application Torque: 1 - 1.2 Nm Removal Torque: 0.3 - 0.5 Nm
	Description and Code 38 mm C5 Dairy B0434	Torque (Newton meters) Application Torque: 1 - 1.1 Nm Removal Torque: 0.3 - 0.5 Nm
	Description and Code 38 mm Sports B0360	Torque (Newton meters) Application Torque: 1.2 - 1.8 Nm Removal Torque: 0.6 - 1.2 Nm
	Description and Code 38 mm Brew B0415	Torque (Newton meters) Application Torque: max 1.4 Nm Removal Torque: 0.2 - 0.4 Nm
	Description and Code 46 mm PET B0302	Torque (Newton meters) Application Torque: 2.5 - 3 Nm Removal Torque: 1 - 1.5 Nm
	Description and Code 56 mm Brew B0425	Torque (Newton meters) Application Torque: 1.5 - 2 Nm



Description and Code	Torque (Newton meters)
70 mm PET Jar Lid Plug Seal: B0317 Wad Seal: B0319 & B0318	Application Torque: 2 Nm Removal Torque: 2.7 - 3.5 Nm

Industrial Closures



Description and Code	Torque (Newton meters)
28 mm GP B0411	Application Torque: 1 - 1.1 Nm Removal Torque: 0.7 - 1 Nm



Description and Code	Torque (Newton meters)
38 mm Industrial B0418	Application Torque: 2.6 - 3 Nm Removal Torque: 1.3 - 1.8 Nm



Description and Code	Torque (Newton meters)
38 mm CRC B0216	Application Torque: 2.2 - 2.4 Nm Removal Torque: 1 - 1.5 Nm



Description and Code	Torque (Newton meters)
40 mm Motor Oil B0335	Application Torque: 2.8 - 3.2 Nm Removal Torque: 1.4 - 2 Nm



Description and Code	Torque (Newton meters)
56 mm Industrial B0421	Application Torque: 8 - 10 Nm Removal Torque: 4 - 6 Nm



Description and Code	Torque (Newton meters)
60 mm Industrial B0426	Application Torque: 8 - 10 Nm Removal Torque: 4 - 6 Nm



Description and Code	Torque (Newton meters)
64 mm Agri B0311	Application Torque: 8 - 10 Nm