









# Closure Application Guide

## Food & Beverage Closures

	<b>Description and Code</b> 28 mm 1881 PCO Grip B0207 B0208 (lightweight)	<b>Torque (Newton meters)</b> Application Torque: 1.4 - 1.5 Nm Removal Torque: 0.8 - 1.6 Nm
	<b>Description and Code</b> 38 mm CM PET B0300	<b>Torque (Newton meters)</b> Application Torque: 1.2 - 1.5 Nm Removal Torque: 0.2 - 0.8 Nm
	<b>Description and Code</b> 38 mm C3 Dairy B0433	<b>Torque (Newton meters)</b> Application Torque: 1 - 1.2 Nm Removal Torque: 0.3 - 0.5 Nm
	<b>Description and Code</b> 38 mm C5 Dairy B0434	<b>Torque (Newton meters)</b> Application Torque: 1 - 1.1 Nm Removal Torque: 0.3 - 0.5 Nm
	<b>Description and Code</b> 38 mm Sports B0360	<b>Torque (Newton meters)</b> Application Torque: 1.2 - 1.8 Nm Removal Torque: 0.6 - 1.2 Nm
	<b>Description and Code</b> 38 mm Brew B0415	<b>Torque (Newton meters)</b> Application Torque: max 1.4 Nm Removal Torque: 0.2 - 0.4 Nm
	<b>Description and Code</b> 46 mm PET B0302	<b>Torque (Newton meters)</b> Application Torque: 2.5 - 3 Nm Removal Torque: 1 - 1.5 Nm
	<b>Description and Code</b> 56 mm Brew B0425	<b>Torque (Newton meters)</b> Application Torque: 1.5 - 2 Nm



Description and Code	Torque (Newton meters)
70 mm PET Jar Lid Plug Seal: B0317 Wad Seal: B0319 & B0318	Application Torque: 2 Nm Removal Torque: 2.7 - 3.5 Nm

## Industrial Closures

	<b>Description and Code</b> 28 mm GP B0411	<b>Torque (Newton meters)</b> Application Torque: 1 - 1.1 Nm Removal Torque: 0.7 - 1 Nm
	<b>Description and Code</b> 38 mm Industrial B0418	<b>Torque (Newton meters)</b> Application Torque: 2.6 - 3 Nm Removal Torque: 1.3 - 1.8 Nm
	<b>Description and Code</b> 38 mm CRC B0216	<b>Torque (Newton meters)</b> Application Torque: 2.2 - 2.4 Nm Removal Torque: 1 - 1.5 Nm
	<b>Description and Code</b> 40 mm Motor Oil B0335	<b>Torque (Newton meters)</b> Application Torque: 2.8 - 3.2 Nm Removal Torque: 1.4 - 2 Nm
	<b>Description and Code</b> 56 mm Industrial B0421	<b>Torque (Newton meters)</b> Application Torque: 8 - 10 Nm Removal Torque: 4 - 6 Nm
	<b>Description and Code</b> 60 mm Industrial B0426	<b>Torque (Newton meters)</b> Application Torque: 8 - 10 Nm Removal Torque: 4 - 6 Nm
	<b>Description and Code</b> 64 mm Agri B0311	<b>Torque (Newton meters)</b> Application Torque: 8 - 10 Nm